SABIC® LDPE 2102TN32W Provisional
Low density polyethylene for Blown film

Description
SABIC® LDPE 2102TN32W is a general purpose grade with a high level of anti block and slip agent (E=erucamide).
This grade offers good optical properties and an excellent draw down ability.

Application
SABIC® LDPE 2102TN32W is suitable for packaging films for food and industrial goods and for lamination films.
This grade is especially suitable when ultimate down gauging is required. The usual melt-2 film thickness can be reduced by 10-40%, maintaining an adequate CoF level.

Film properties
Film properties have been measured at film of 25 µm with a BUR of 3.
The film has been produced on Kiefel IBC blown film line with 200 kg/h. Die size 200 mm, die gap 0.8 mm.

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

Typical data.

<table>
<thead>
<tr>
<th>Properties</th>
<th>Units SI</th>
<th>Values</th>
<th>Test methods</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt flow rate (MFR)</td>
<td>g/10 min</td>
<td>2.5</td>
<td>ISO 1133</td>
</tr>
<tr>
<td>Density</td>
<td>kg/m³</td>
<td>921</td>
<td>ISO 1183 (A)</td>
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</tbody>
</table>

Formulation
Slip mg/kg 600 E  SABIC method
Anti block mg/kg 800 SABIC method

Optical properties
Haze % 12  ASTM D 1003A
Clarity mV 30  SABIC method

Film properties
Impact strength kJ/m 20  ASTM D 4272
Tear strength TD kN/m 20  ISO 6383-2
Tear strength MD kN/m 50  ISO 6383-2
Tensile test film

Vicat softening temperature  ISO 306
<table>
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<th>SABIC® LDPE 2102TN32W Provisional</th>
<th>Low density polyethylene for Blown film</th>
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<tr>
<td>at 10 N (VST/A)</td>
<td>°C</td>
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SABIC® LDPE 2102TN32W Provisional
Low density polyethylene for Blown film

General information. SABIC Europe produces low density polyethylene by the tubular reactor processes. The product range covers a wide variety of densities and melt flow rates and this LDPE grade slate has a wide variety of slip and anti block additive levels and includes a large numbers of grades with excellent optical properties. SABIC’s CTR® tubular production technology guarantees a very low gel level and outstanding draw down ability, low odour and taste levels, which is of advantage for thin film processing and in e.g. food packaging.

Health, Safety and Food Contact regulations. Detailed information is provided in the relevant Material Safety Datasheet and or Standard Food Declaration, available on the Internet (www.SABIC-europe.com). Additional specific information can be requested via your local Sales Office.

Quality. SABIC Europe is fully certified in accordance with the internationally accepted quality standard ISO 9001-2000. It is SABIC Europe’s policy to supply materials that meet customers specifications and needs and to keep up its reputation as a pre-eminent, reliable supplier of e.g. polyethylenes.

Storage and handling. Polyethylenes resins (in pelletised or powder form) should be stored in such a way that it prevents exposure to direct sunlight and/or heat, as this may lead to quality deterioration. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 °C. Not complying with these precautionary measures can lead to a degradation of the product which can result in colour changes, bad smell and inadequate product performance. It is also advisable to process polyethylene resins (in pelletised or powder form) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality.

Environment and recycling. The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever ‘thermal’ recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

Disclaimer. The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer’s responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

SABIC Europe as referred to herein means any legal entity belonging to the SABIC Europe group of companies.

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